



PART NUMBER

PFR5-606G

DESCRIPTION

REAR TRAILING ARM BUSH ADJUSTABLE

INSTALLATION GUIDE

Contents (parts per pack):

- | | |
|---------------------------|--|
| 1 x Adjusting Spanner | 4 x Adjustable Stainless Steel Sleeves |
| 4 x Polyurethane A Bushes | 1 x PTFE/Silicone Grease |
| 4 x Polyurethane B Bushes | 4 x Nylon Washers |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

Although this installation can be carried out with the trailing arm still fitted to the vehicle, it may be easier to remove the arm to allow the original bushes and their outer shells to be pressed out.

NB: The original bushes have an offset design, with one end longer than the other. Our replacement bushes replicate this with a thicker flange at one end. Before removing the original bushes, note their orientation to help identify the correct installation direction of the new parts.

1. Remove the original bushes, including their outer shells.
2. Clean any dirt and corrosion from the bores of the arm, removing any sharp edges or burrs with a rounded file.
3. Fit the thinner **A-Bush** with its flange facing inwards, towards the centre of the vehicle, as shown in **Fig. 1**.
4. Fit the thicker **B-Bush** with its flange facing outwards, towards the wheel.
5. Apply some of the supplied grease to the bores and end faces of both bushes.
6. Fit the supplied nylon washer onto the adjustable sleeve. Insert the sleeve through the thinner **A-Bush** and press it through the **B-Bush** until fully located and sitting flush, as shown in **Fig. 1**.
7. Repeat the installation process on the opposite side of the arm.
8. Refit the trailing arm to the vehicle in preparation for adjustment and tighten all hardware to the vehicle manufacturer's recommended torque settings.
9. Carry out a full four-wheel alignment, referring to the adjustment guidance shown in **Fig. 2**.

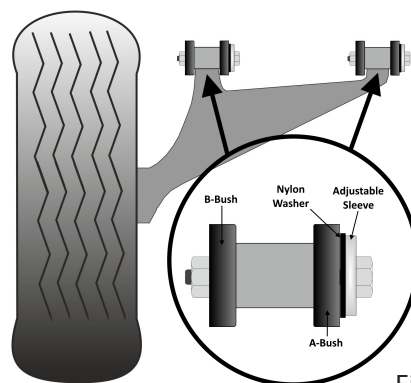
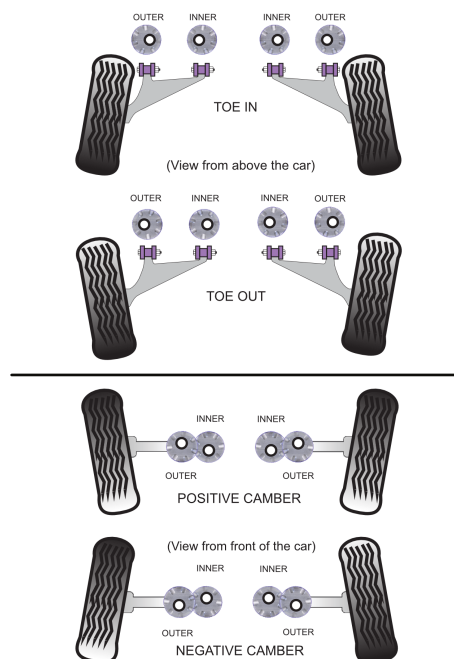


Figure 1



Hole positions in the sleeves, looking at them from the outside of the car on both sides, showing maximum adjustment limits. The adjusters will have to be adjusted individually to achieve the desired toe and camber settings

Figure 2